

Technical Data Sheet

Gapex HPP35GR08BK

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

General	
Filler / Reinforcement	• Glass\Mica, 36% Filler by Weight
Features	• Chemically Coupled
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.18	1.18 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	5.0 g/10 min	5.0 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°F (23°C))	9500 psi	65.5 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	3.5 %	3.5 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	810000 psi	5580 MPa	
Tangent : 73°F (23°C)	840000 psi	5790 MPa	
Flexural Strength (73°F (23°C))	14500 psi	100 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	1.0 ft·lb/in	53 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	6.8 ft·lb/in	360 J/m	ASTM D4812
Gardner Impact (73°F (23°C))	3.50 in·lb	0.395 J	ASTM D5420

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	310 °F	154 °C	
264 Psi (1.8 Mpa), Unannealed	280 °F	138 °C	

Additional Information
Testing and measurements were performed at 73 +/-3°F and 50 +/-5% relative humidity unless otherwise noted.

Notes

These are typical property values not to be construed as specification limits.